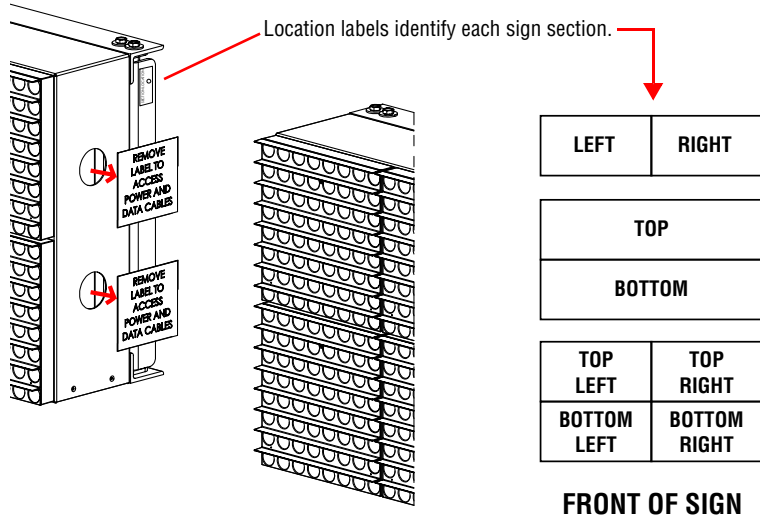


READ THIS FIRST

Interconnection Instructions for Multiple Section AlphaEclipse 3600 Signs



1 Remove the access labels from each sign section. Use location labels to join sign sections.



2 Mount sections flush with one another so that rubber grommets can be attached later (see step 4). Before continuing, make sure power has been removed from the sign.

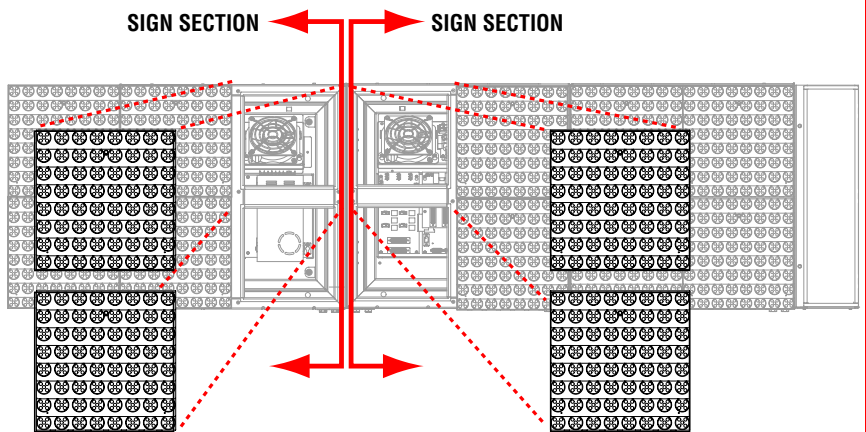
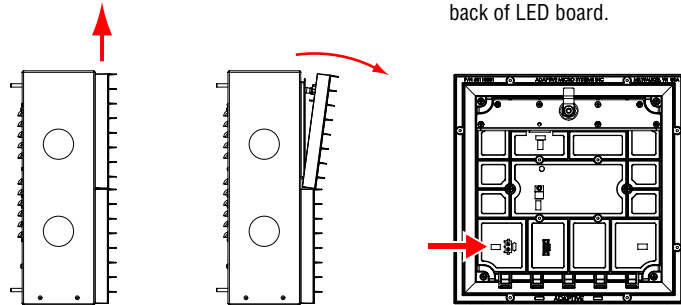


3 Remove the LED boards next to each section of the sign:

(1) Insert the hex tool in LED board opening and turn counterclockwise 180°.

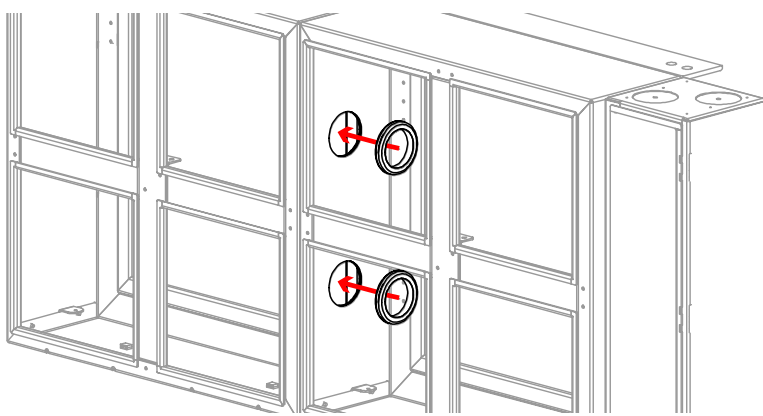


(2) Lift up on LED board. (3) Pull LED board back. (3) Remove cables from back of LED board.

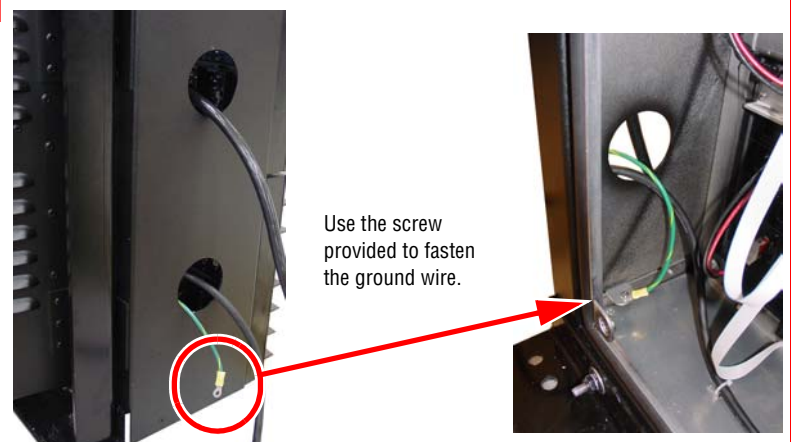


(4) Remove LED board from sign. Each board must be put back in the same location from which it was removed.

4 Place the rubber grommets that are provided in each hole between the sign sections:



5 Connect the ground wire between each sign section:



6 Connect the cables that are between each sign section:



7 Reattach the LED boards.

- Each board must be put back in the same location from which it was removed.

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